



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	841	9717	CYLINDER BLOCK ASSEMBLY	1	(Includes only standard pistons, pis	
2	22	48340	PIPE PLUG (1/4")	3		
2A	19	816565	EXPANSION PLUG (15/32")	5		
3	22	48556	BUSHING	2		
3A	22	32802	PIPE PLUG	2		
4	19	34270	EXPANSION PLUG (1-5/8" DIA.)	8		
5	17	35465	DOWEL PIN (5/16" DIA.)	4		
6	22	72640	PLUG	1		
7	23	85674	BEARING UNIT (SET)	1		
8		17340	LIFTER	16		
9	431	811658	CAMSHAFT	1		
10		11985	TIMING CHAIN	1		
11	43	811659	SPROCKET	1		
12	43	42755	SPROCKET	1		
13	10	34505	BOLT (3/4")	3		
14	12	848136	WASHER	3		
15	17	35312	PIN	1		
16		17341	RESTRICTOR	8		
17		811662	RETAINER	1		
18	10	34500	SCREW	3		
19	13	811664	LOCKWASHER	3		
20		811663	RETAINER	1		
21	10	17343	SCREW	2		
-	27	75611A88	GASKET SET-ENGINE OVERHAU	1		
-	92	91601	SEALER-RED RTV (WHERE APPL	1		
-	92	34227	PERFECT SEAL (WHERE APPLIC	1		
-		821151A	MARINE LONG BLOCK ENGINE	1	(Includes Internal Parts and Cylind	