



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		850462	COVER-Rocker	2		
2	36	811569	CAP-Oil Fill	2		
3	27	811588	GASKET-Rocker Cover	2		1,2
4	10	811589	BOLT (1/4-20 x 5/8 in.)	14		
5		852003	PUSH ROD	8	(INTAKE)	
5		852004	PUSH ROD	8	(EXHAUST)	
6		816962	VALVE-Exhaust	8	(STANDARD)	
6		816963	VALVE-Exhaust	AR	(.015 O.S.)	8
7		801877	VALVE-Intake	8	(STANDARD)	
7		801878	VALVE-Intake	8	(.015 O.S.)	
8		811586	GUIDE-Push Rod	8		
9		827644A	CAP ASSEMBLY-Valve	16		1,2
10	26	827645	SEAL-Valve	16		1,2
11	24	801879	SPRING-Valve	16		
12	28	54530	KEY-Rocker	32		
13		811591	ARM-Rocker	16		
14		850472	BALL UNIT	16		
15	10	811593	BOLT-Rocker Arm	16		
16	15	54531	SHIM-Valve Spring (.015)	AR		8
17	938	827495	HEAD ASSEMBLY-Cylinder	2		
18	27	850470	GASKET-Cylinder Head	2	(454 MAGNUM)	1
18	27	811546	GASKET-Cylinder Head	2	(502 MAGNUM)	2
19	10	49106	BOLT (7/16-14 x 2 in.)	8		
20	10	49105	BOLT (7/16-14 x 4-1/16 in.)	24		
21		807081T	BRACKET-Lifting Eye (Front)	1		
22	36	807131T	TUBE-Oil Fill	1		
23	16	805706	STUD	1		
24	11	35045	NUT (1/4-28)	1		
25	26	805622	GROMMET	1		
26	25	811553	GROMMET-PCV Hole	2		
27	21	806603	VALVE-PCV	1		
28	32	806174 63	HOSE-PCV	1		
29	54	816311	CABLE TIE	2		
30	32	807498240	HOSE-Vent	1	(USE WITH METAL FLAME ARR	
30	32	15894 18	HOSE-Vent	1	(USE WITH PLASTIC FLAME AR	
31		807925A	BAFFLE-Breather	1		
-	27	811572A94	GASKET SET-Overhaul	1	(454)	
-	27	805396A92	GASKET SET-Overhaul	1	(502)	