



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	CYLINDER BLOCK (ORDER LONG	1	(ORDER LONG BLOCK BELOW)	2
2	22	48340	PIPE PLUG (1/4 IN.)	4		
2	22	48358	PIPE PLUG (3/8 IN.)	2		
3	22	48556	BUSHING	2		
4	22	32802 1	PIPE PLUG	2		
5	19	34270	EXPANSION PLUG (1-5/8 IN. DI.	8		
6	17	52190	DOWEL PIN	4		
7	19	94140	EXPANSION PLUG	1		
8	23	85684	BEARING SET	1		
9	25	811528	O-RING (1/2 IN.)	1		
10	431	4734	CAMSHAFT	1	7.4L BRAVO	
11		811580	TIMING CHAIN	1	(Single Roller Chain)(454 Mag/7.4l	
12	43	811578	CAMSHAFT SPROCKET	1	(Single Roller Chain)(454 Mag/7.4l	
13	43	811579	CRANKSHAFT SPROCKET	1	(Single Roller Chain)(454 Mag/7.4l	
10	431	9830	CAMSHAFT	1	454 MAGNUM	
11		61728	TIMING CHAIN	1	454 MAGNUM (Double Roller Cha	
12	43	61726	CAMSHAFT SPROCKET	1	454 MAGNUM (Double Roller Cha	
13	43	61727	CRANKSHAFT SPROCKET	1	454 MAGNUM (Double Roller Cha	
14	10	35339	BOLT	3		
15	17	35312	DOWEL PIN (1/4 IN. DIA.)	1		
16		811584	LIFTER (7.4L BRAVO)	16		
16		811583	LIFTER (454 MAGNUM)	16		
17	22	37682	ELBOW (45 DEG.)	1		
-		806351A 1	MARINE LONG BLOCK (7.4L BRAV	1	(7.4L BRAVO I & II) SEE NOTE	
-		806359A 1	MARINE LONG BLOCK (7.4L BRAV	1	(7.4L BRAVO III) SEE NOTE	
-		806352A 1	MARINE LONG BLOCK (454 MAG)	1	(454 MAGNUM) SEE NOTE	
-	27	811547A92	GASKET SET-OVERHAUL	1		
-	27	811572A92	GASKET SET-OVERHAUL	1		
-	92	809825	SEALER-RED RTV	1		
-	92	34227 1	PERFECT SEAL	1		