

| Parts List |       |          |                               |     |                                 |          |
|------------|-------|----------|-------------------------------|-----|---------------------------------|----------|
| Ref        | Class | Part     | Description                   | Qty | Comment                         | Footnote |
| 1          | 842   | 9639     | CYLINDER BLOCK ASSEMBLY       | 1   | (Note: 454 Magnum Short Block-1 |          |
| 2          | 22    | 48340    | PIPE PLUG, CYLINDER BLOCK     | 4   |                                 |          |
| 2          | 22    | 48358    | PIPE PLUG, CYLINDER BLOCK     | 2   |                                 |          |
| 3          | 22    | 16951A 1 | DRAIN COCK, CYLINDER BLOC     | 2   |                                 |          |
| 4          | 19    | 37478    | PLUG, EXPANSION - CYLINDEF    | 8   |                                 |          |
| 5          | 17    | 52190    | PIN, DOWEL - BLOCK TO HEAD    | 4   |                                 |          |
| 6          | 19    | 94140    | PLUG, EXPANSION - CAMSHAF     | 1   |                                 |          |
| 7          | 23    | 85684    | BEARING UNIT, CAMSHAFT (SE    | 1   |                                 |          |
| 8          |       | 72638    | LIFTER, HYDRAULIC VALVE - TAI | 16  |                                 |          |
| 9          | 431   | 4734     | CAMSHAFT                      | 1   |                                 |          |
| 10         |       | 75588    | CHAIN, CAMSHAFT TIMING        | 1   |                                 |          |
| 11         | 43    | 86481    | SPROCKET, CAMSHAFT            | 1   |                                 |          |
| 12         | 43    | 86482    | SPROCKET, CRANKSHAFT TIMIN    | 1   |                                 |          |
| 13         | 10    | 34505    | BOLT, CAMSHAFT TIMING SPRO    | 3   |                                 |          |
| 14         | 17    | 35312    | PIN, DOWEL - CAMSHAFT SPRO    | 1   |                                 |          |
| -          | 27    | 65184A88 | ENGINE GASKET SET             | 1   | (Note: 454 Magnum Long Block -  |          |

