

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	6523	PISTON AND PISTON PIN ASSE	8		
2	737	6615	PISTON AND PISTON PIN ASSEM	AR		
2	39	67127	RING, PISTON (STANDARD)	8		
2	39	67128	RING, PISTON (.030 O.S.)	AR		
3	23	85721	BEARING UNIT, CRANKSHAFT (S	4		
3	23	85685	BEARING UNIT, CRANKSHAFT M	AR		
3	23	85723	BEARING UNIT, CRANKSHAFT M	AR		
3	23	85724	BEARING UNIT, CRANKSHAFT M	AR		
3	23	85725	BEARING UNIT, CRANKSHAFT M	AR		
4	23	85686	BEARING UNIT, CRANKSHAFT M	1		
4	23	85687	BEARING UNIT, CRANKSHAFT M	AR		
4	25	85688	BEARING UNIT, CRANKSHAFT M	AR		
4	23	85689	BEARING UNIT, CRANKSHAFT M	AR		
4	23	85690	BEARING UNIT, CRANKSHAFT M	AR		
5	17	35312	PIN, DOWEL - REAR BEARING C	1		
6	26	14756	OIL SEAL, REAR BEARING CAP	1		2
7	230	6540	FLYWHEEL	1		
8	10	49845	SCREW, FLYWHEEL TO CRANKS	6		
9		18643A	2 COUPLING ASSEMBLY	1		
10		26901	RUBBER BUMPER (OLD DESIG	3		
10		18644	RUBBER BUMPER (NEW DESIG	3		
11	10	14883	SCREW, COUPLING	3		
12	12	13510	WASHER, COUPLING SCREW	3		
13		812964A	2 COUPLING ASSY	1	ROUND	
14	10	37612	SCREW, COUPLING	6	ROUND	
15	12	20572	WASHER, COUPLING SCREW	6	ROUND	
16	614	3553	CONNECTING ROD ASSEMBLY	8		
17	10	52192	BOLT, CONNECTING ROD ASSI	16		
18	11	37493	NUT, CONNECTING ROD CAP E	16		
19	23	85726	BEARING SET, CONNECTING RO	8		
19	23	85727	BEARING UNIT (PAIR), CONNECT	AR		
19	23	85728	BEARING UNIT (PAIR), CONNECT	AR		
19	23	85691	BEARING UNIT (PAIR), CONNECT	AR		
19	23	85729	BEARING UNIT (PAIR), CONNECT	AR		
20	429	6612	CRANKSHAFT	1		
21	28	34466	KEY, CRANKSHAFT PULLEY AND	2		

