



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	842	801999	CYLINDER BLOCK	1		
2	22	48340	PIPE PLUG (1/4")	4		
3	22	48556	REDUCER BUSHING	2		
3A	22	32802	PIPE PLUG	2		
4	19	34270	EXPANSION PLUG (1-5/8" Dia.)	8		
5	17	52190	DOWEL PIN	4		
6	19	94140	EXPANSION PLUG	1		
7	23	85684	BEARING SET	1		
8	25	811528	O-RING (1/2")	1		
9	431	9830	CAMSHAFT	1		
10		811580	TIMING CHAIN	1		
11	43	811578	CAMSHAFT SPROCKET	1		
12	43	811579	CRANKSHAFT SPROCKET	1		
13	10	35339	BOLT	3		
14	17	35312	DOWEL PIN (1/4" Dia.)	1		
15		811583	LIFTER	16		
-		<a href="#">806360A</a>	MARINE LONG BLOCK ENGINE	1	SEE NOTE	
-	27	811572A94	GASKET SET, overhaul (Contents i	1	SEE NOTE	
-	92	91601	SEALER, red RTV	1	SEE NOTE	
-	92	34227	PERFECT SEAL	1	SEE NOTE	