



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	CYLINDER BLOCK	1	ORDER LONG BLOCK 862756A1	2
2	19	34270	PLUG-EXPANSION (1-5/8 IN.)	6		
3	17	35465	PIN-DOWEL	6		
4	22	72640	PLUG-EXPANSION	2		
5	23	802999	BEARING SET	1		
6	22	860088	BUSHING-ADAPTOR	2		
7	22	806608A 1	PLUG-DRAIN	2		
8	25	32509	QUAD RING	2		
9	22	42796	VALVE-OIL FILTER BYPASS	1		
9	22	878050	VALVE-OIL FILTER BYPASS	1	(GM BLOCK CODE OLK, OLJ)	1
10	19	816565	PLUG-EXPANSION (15/32 IN.)	1		
11		811844 1	LIFTER-ROLLER	12		
11		878051	LIFTER-ROLLER	12	(GM BLOCK CODE OLK, OLJ)	1
12		824331 1	RETAINER-LIFTER	2		
13	10	824332 1	SCREW (5/16-18 X 5/8 IN.)	4		
14		824148 1	BALANCED SHAFT	1		
15		NSS	BEARING-BALL (FRONT)	1		2
16	31	824150	BEARING-SLEEVE (REAR)	1		
17		824153	RETAINER	1		
18	10	845943	SCREW (1/4-20 X 1/2 IN.)	2		
19	43	824151 1	GEAR KIT	1		
20	10	824152	SCREW	1		
21	10	824329	SCREW (5/16-18 X 1-1/8 IN.)	3		
22	431	803186	CAMSHAFT	1		
23	17	35312 1	PIN-DOWEL	1		
24		17161T	CHAIN-TIMING	1	(Use with Arm/Ball Kit - 824335T)	
24		883494	CHAIN-TIMING	1	(Use with Roller Rocker Arm Asser	
25	43	824328	SPROCKET-CAMSHAFT	1		
26	43	17160	SPROCKET-CRANKSHAFT	1		
27	10	824329	BOLT (5/16-18 X 1-1/8 IN.)	3		
28		824333	RETAINER	1		
29	10	824334	SCREW (1/4-20 X 1/2 IN.)	2		
30	22	37682	ELBOW (45 DEG.)	1		
-		862756A 1	MARINE LONG BLOCK ENGINE	1	(2 BARREL)	
-		862757A 1	MARINE LONG BLOCK ENGINE	1	(4 BARREL)	
-	27	824326A96	GASKET SET-OVERHAUL	1		
-	92	809825	SEALER-RED RTV	1		
-	92	34227 1	PERFECT SEAL	1		