



14048

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	NOT SOLD SEPARATE, Cylinder B	1		2
2	19	34270	EXPANSION PLUG, (1.625 Diam	6		
3	17	35465	PIN, Dowel (.312)	6		
4	22	72640	PLUG, Expansion	2		
5	23	802999	BEARING SET	1		
6	22	860088	BUSHING	1		
7	22	806608A	PLUG KIT, Blue	2		
8	25	32509	O-RING, (.489 x .070)	2		3
9	22	42796	VALVE, Oil Filter Bypass	1		
9	22	878050	VALVE	1	(GM BLOCK CODES OLK, OLJ)	
10	19	816565	PLUG, Pipe(.468)	1		
11		811844	LIFTER, Roller	12		
11		878051	LIFTER-ROLLER	12	(GM BLOCK CODE OLK, OLJ)	
12		824331	RETAINER, Lifter	2		
13	10	824332	SCREW, (.312-18 x .625)	4		
14		824148	BALANCED SHAFT	1		
15		NSS	NOT SOLD SEPARATE, Ball Be	1		
16	31	824150	BEARING, Needle (REAR)	1		
17		824153	RETAINER, Balance Shaft	1		
18	10	17343	SCREW, (.250-20 x .500)	2		
19	43	824151	GEAR KIT	1		
20	10	824152	SCREW	1		
21	10	824329	SCREW, (.312-18 x .750)	3		
22	431	803186	CAMSHAFT	1		
23	17	35312	PIN, Dowel	1		
24		17161T	CHAIN, Timing	1		
25	43	824328	SPROCKET, Camshaft	1		
26	43	17160	SPROCKET, Crankshaft	1		
27	10	824329	SCREW, (.312-18 x .750)	3		
28		824333	RETAINER, Camshaft	1		
29	10	824334	SCREW, (.250-20 x .500)	2		
30	22	37682	ELBOW, (45 Degree)	1		
-		861740A	MARINE LONG BLOCK ENGINE	1		
-	27	807756A96	GASKET SET, Engine Overhaul	1		
-	92	809825	RTV SILICONE, Metallic Blue	1		
-	92	34227	SEALING COMPOUND, (16 Ounce)	1		