



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		809907	PUMP ASSEMBLY	1		4
2	10	17346	SCREW, Oil Pump	1		4
3		809908	SCREEN, Oil Pump Pick-Up	1		4
4		36184	SHAFT	1		4
5	23	36183	RETAINER	1		4
6		98602	DEFLECTOR, Oil	1		4
7	17	35312	PIN, Dowel, Alignment, Oil Pump	1		4
8	11	845602	NUT, (.375-16)	5		4
9		804912	OIL PAN	1		4
10	27	14247T	GASKET SET, Oil Pan	1		2,4
11	27	49955	GASKET, Drain Screw	2		2,4
12	22	862813	FITTING, Tee	1		
13	10	72607	SCREW, (.250-20 x .625)	10		4
14	16	11989	STUD, (.312-18 x 1.6718)	2		4
15		14257	REINFORCEMENT	1	(Port)	4
16		14256	REINFORCEMENT	1	(Starboard)	4
17	11	11971	NUT, (.312-18)	4		4
18		865178	TUBE, Dipstick-Standard Cooling	1		
18		864928A	TUBE, Dipstick-Closed Cooling	1		
19		861942	DIPSTICK, Standard Cooling	1		
19		861942	DIPSTICK, Closed Cooling	1		
20	54	805444	CLIP, Dipstick Tube	1		4
21	10	35366	SCREW, (.250-20 x .563)	1		4
22	32	865278	HOSE, Oil Drain	1		
22	32	865279	HOSE, Oil Drain (Jackshaft Models)	1		
23	54	863481	CLAMP, Ty Strap	1		
24		862777	FLANGE, Drain	1		
25		862827	TETHER ASSEMBLY	1		
26	54	805524	CLIP	1		
27	17	43504	PIN, Dowel (.250), Flywheel Housin	1		4
28	19	34270	EXPANSION PLUG, (1.625 Diamet	8		4
29	22	48358	PLUG, (.375), Oil Galley	3		4
30	22	72640	PLUG, Camshaft Bearing Hole	1		4
31	16	14827	STUD	2		4
32	27	881715	GASKET, Crankshaft Oil Seal Hous	1		2,4
33		804910	RETAINER, Crankshaft Oil Seal	1		4
34	26	804909	SEAL, Crankshaft Oil	1		2,4
35	16	11989	STUD, (.312-18 x 1.6718)	2		4
36	11	816730	NUT	1		4
37	10	14242	BOLT, (.250-20 x .875)	2		4
38	10	14242	SCREW	1		4