



19749

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	842	9638	CYLINDER BLOCK ASSEMBLY GM	1		
2	22	48340	PLUG, (.250-18 x .41)	4		
2	22	48358	PLUG, (.375)	2		
3	22	36382	FITTING, (.250-18 Brass)	2		
4	19	37478	PLUG, EXPANSION -BLOCK	8		
5	17	52190	PIN, DOWEL CYLINDER HEAD	4		
6	19	94140	EXPANSION PLUG, CAM	1		
7	23	61272	BEARING, UNIT - CAM	1		
8		72638	LIFTER, HYDRAULIC VALVE	16	(370)	
8		93722	LIFTER, HYDRAULIC VALVE	16	(400/440)	
9	431	5923	CAMSHAFT	1	(370)	
9	451	7892	CAMSHAFT	1	(400)	
9		41436	CAMSHAFT	1	(440)	
10		61728	CHAIN, TIMING	1		
11	43	61726	SPROCKET, CAMSHAFT	1		
12	43	61727	SPROCKET, CRANKSHAFT	1		
13	10	34505	SCREW, (.3125-18 X .875), CAMS	3		
14	12	39167	WASHER, CAMSHAFT SPROCKE	3		
15	17	35312	PIN, Dowel, CAMSHAFT SPROCKI	1		
-		41618A13	SHORT BLOCK	1	(370)	
-		74309A36	SHORT BLOCK	1	(400)	
-		41653A21	SHORT BLOCK	1	(440)	