



A = USE WITH RISER KITS

19364

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		860246A10	MANIFOLD ASSEMBLY, Exhaust	2		
2	22	861187	PLUG, (.750-14) Pipe	8		
3	27	33395	GASKET	2		3
4	10	53728	SCREW, (.375-16 x 4.625)	8		
5	12	20533	WASHER	8		
6	27	863726	GASKET	2		
7	22	806926A 1	ELBOW KIT, Drain	2		
8	22	806608A 1	PLUG KIT, Blue	2		
9	25	23509	QUAD RING	2		3
10		807988A 2	ELBOW ASSEMBLY, Exhaust	2		
11	22	861187	PLUG, (.750-14) Pipe	2		
12	22	73379	PLUG, (.250-18)	2		
13	10	44387	SCREW, (.376-16 X 6.75)	2	(W/D RISERS)	
13	10	43749	SCREW, (.375-16 x 5.750)	6	(W/D RISERS)	
13	10	43749	SCREW, (.375-16 x 5.750)	8	(W/6 IN. RISERS)	
13	10	15007	SCREW, (.375-16 x 6.25)	2	(350 HORIZON)	
14	23	57369	SPACER	2	(350 HORIZON)	
15		861242	BRACKET-QUICK CONNECT	1	(350 HORIZON)	
16		93320A 5	EXHAUST ELBOW RISER KIT, (3	1	(EACH KIT CONTAINS 2 RISERS	
16		93322A 7	EXHAUST ELBOW RISER KIT, (6	1	(EACH KIT CONTAINS 2 RISERS	
17	22	861187	PLUG, (.750-14) Pipe	2		
18	22	32802 2	PLUG, Pipe (.125-27) Brass	2		
19	12	46132	WASHER	8	(USE WITH 3 IN. RISER)	
20	11	46335	NUT, (.375-24)	8	(USE WITH 3 IN. RISER)	
21	16	11375	STUD, (.375 X 9.56)	6	(USE WITH 3 IN. RISER)	
21	16	11376	STUD, (.375 X 10.56)	2	(USE WITH 3 IN. RISER)	
19	12	46132	WASHER	8	(USE WITH 6 IN. RISER)	
20	11	805979	NUT, (.375-24)	2	(USE WITH 6 IN. RISER)	
21	16	805978	STUD (3/8 X 2-3/4 IN.)	2	(USE WITH 6 IN. RISER)	
22	10	12244	SCREW, (.375-16 x 1.00)	6	(USE WITH 6 IN. RISER)	
23		818598T	BRACKET	1	(USE WITH 6 IN. RISER)	
24	10	76596	SCREW, (.250-20 x 1.250)	3	(USE WITH 6 IN. RISER)	
25	23	806981	SPACER	6	(USE WITH 6 IN. RISER)	
26	12	35462	WASHER, (.2656 x .625 x .0625)	3	(USE WITH 6 IN. RISER)	
27	11	64015	NUT, (#8-32)	3	(USE WITH 6 IN. RISER)	
-	27	75611A98	GASKET SET, Engine Overhaul	1		