



A = CLOSED COOLING ONLY

B = USE WITH RISER KITS

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		87114A19	MANIFOLD ASSEMBLY-EXHAUST	1	(PORT)	
1		87114A30	MANIFOLD ASSEMBLY-EXHAUST	1	(STARBOARD)	
2	22	33198A 1	PLUG-PIPE (3/4-14)	8		
3	27	33395	GASKET	2		3
4	10	53728	SCREW (3/8-16 X 4-5/8 IN.)	8		
5	27	818832	GASKET	2	(USE WITH RISER KITS)	
6	27	41813	GASKET	2	(STANDARD COOLING)	3
7	27	41811	GASKET	2	(CLOSED COOLING)	
8	22	806926A 1	ELBOW-DRAIN	2		
9	22	806608A 1	PLUG-DRAIN	2		
10	25	806609	QUAD RING	2		3
11		816900A11	ELBOW ASSEMBLY-EXHAUST	1	(PORT)	
11		816900T	ELBOW ASSEMBLY-EXHAUST	1	(STARBOARD)	
12	10	12244	SCREW (3/8-16 X 1 IN.)	8		
-		93320A 7	RISER EXTENSION KIT (3.)	1	EACH KIT CONTAINS 2 RISERS	
-		93322A 5	RISER EXTENSION KIT (6.)	1	EACH KIT CONTAINS 2 RISERS	
-	27	806988A96	GASKET SET-ENGINE OVERHAU	1		