



A = TO INTAKE MANIFOLD
 B = TO FLAME ARRESTOR

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		809995	ROCKER COVER	1	(STARBOARD)	
1		809996	ROCKER COVER	1	(PORT)	
2	36	18710	CAP	2		
3	10	17344	SCREW	8		
4	27	17467	GASKET	2		1
5		806815T	LIFTING EYE	1	(FRONT)	
6	25	52188	GROMMET	2		
7		97850	ELBOW	1		
8	32	807008	HOSE	1		
9		806947T	PCV VALVE	1		
10	32	806174	HOSE	1		
11	54	815504105	CLAMP	2		
12	22	34982	CONNECTOR	1		
13		806819A	OIL FILL TUBE	1		
14	26	805622	GROMMET	1		
15		17339	PUSH ROD	16		
16		824317	EXHAUST VALVE	8	(STANDARD)	
16		824318	EXHAUST VALVE	AR	(.030 O.S.)	4
17		809992	INLET VALVE	8	(STANDARD)	
18	26	97664	SEAL	16	(INTAKE)	1
19	24	48347	SPRING	16		
20		48348	CAP	16		
21	28	54797	KEY	32		
22		35329	ROCKER ARM	16		
23		35331	BALL UNIT	16		
24	11	34516	NUT	16		
25	938	9718	CYLINDER HEAD ASSEMBLY	2		
26	16	34522	STUD	AR	(.003 O.S.)	4
26	16	34521	STUD	AR	(.013 O.S.)	4
27	27	75611	GASKET	2		1
28	10	11968	BOLT (1-3/4 IN.)	16		
29	10	11967	BOLT (3 IN.)	4		
30	10	11966	BOLT (3-3/4 IN.)	14		
31	54	97862	CLAMP	1		
32	23	91034	SPACER	1		
33	10	37612	SCREW	1		
34	13	35048	LOCKWASHER	1		
-	27	806988A96	GASKET SET-Overhaul	1		