



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	841	9845	CYLINDER BLOCK ASSEMBLY	1		
2	22	48340	PLUG, EXPANSION - CYLINDEF	AR		
3	22	16951A 1	DRAIN COCK, CYLINDER BLOC	2		
4	19	34270	PLUG, EXPANSION - CYLINDEF	8		
5	17	35465	PIN, DOWEL - BLOCK TO HEAD	4		
6	22	72640	PLUG, EXPANSION - CAMSHAF	1		
7	23	85674	BEARING UNIT, CAMSHAFT (SE	1		
8		72638	LIFTER, HYDRAULIC VALVE - TAI	16		
9	431	5952	CAMSHAFT	1		
10		17161	CHAIN, CAMSHAFT TIMING	1		
11	43	17159	SPROCKET, CAMSHAFT	1		
12	43	17160	SPROCKET, CAMSHAFT TIMING	1		
13	10	34505	BOLT, CAMSHAFT TIMING SPRO	3		
14	12	39167	WASHER, CAMSHAFT TIMING SF	3		
15	17	35312	PIN, DOWEL - CAMSHAFT SPRO	1		
16		13405	LIFTING EYE	2		
17	10	34354	SCREW, LIFTING EYE	4		
18	13	35048	LOCKWASHER	4		
19		14069	PLATE, FUEL PUMP BLOCK OFF	1		
20	27	14613	GASKET, PLATE	1		1
21	10	98261	SCREW, PLATE (UPPER)	2		
22	13	35048	LOCKWASHER, PLATE SCREW	2		
23	12	20553	WASHER, PLATE SCREW	2		
24	10	28635	SCREW, PLATE (LOWER)	2		
25	13	26992	LOCKWASHER, PLATE	2		
26	27	13745A88	GASKET SET	-		
27		16558A 1	MARINE 320 SHORT BLOCK	-		