



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	CYLINDER BLOCK ASSEMBLY	1	(ORDER LONG BLOCK 855401A)	1
2	19	34270	PLUG-EXPANSION (1-5/8 IN.)	2		
2	19	34271	PLUG-EXPANSION (2 IN.)	1		
3	19	37531	PLUG	1		
4	19	34488	PLUG-EXPANSION	1		
5	19	34487	PLUG-PIPE (3/8 IN.)	2		
6	17	35465	PIN-DOWEL	2		
7	23	35168	BEARING-PILOT	1		
8	23	43293	BEARING SET-CAMSHAFT	1		
9	733	810852	PLSTON/PLN (STANDARD.)	4		
9	733	810853	PISTON/PIN (.020 O.S.)	AR		3
10	39	17464	RING-PISTON (STANDARD.)	4		
10	39	66217	RING-PISTON (.020 O.S.)	AR		3
11	23	818469	BEARING SET (STANDARD)	1		
11	23	818470	BEARING SET (.001 U.S.)	AR		3
11	23	818471	BEARING SET (.010 U.S.)	AR		3
11	23	818472	BEARING SET (.020 U.S.)	AR		3
12		34543	VALVE-OIL BYPASS	1		
13	19	34272	PLUG-CORE	2		
14	22	48556	BUSHING-ADAPTOR	1	BRASS DRAIN PLUG	
15	22	32802	1	1	BRASS DRAIN PLUG	
16	22	860088	BUSHING-ADAPTOR	1	PLASTIC DRAIN PLUG	
17	22	806608A	1	1	PLASTIC DRAIN PLUG	
18	25	806609	QUAD RING	1	PLASTIC DRAIN PLUG	
19		14239	RETAINER-OIL SEAL	1		
20	27	14241	GASKET	1		2
21	26	14240	SEAL-OIL	1		2
22	10	810844	BOLT	2		
23	17	14263	PIN-DOWEL	1		
24	16	11989	STUD	2		
25	11	810847	NUT-OIL PAN STUD	2		
-		855401A	1	1	LONG BLOCK ASSEMBLY (SEE N	5
-	27	810846A90	GASKET SET - OVERHAUL	1		
-	92	809825	SEALER-RED RTV	1		
-	92	34227	1	1	PERFECT SEAL	