



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	424	3864	CAMSHAFT	1		
2	28	34466	KEY	1		
3	23	34469	BEARING	1		
4	43	58283	GEAR	1		
5	10	35366	SCREW (1/2")	2		
6		72638	LIFTER	8		
7		814755	WATER PUMP ASSEMBLY	1		
8	27	810848	GASKET, WATER PUMP	1		2
9	10	34471	SCREW (1-1/2")	2		
10	10	34505	SCREW (7/8")	2		
11		52349	PULLEY (1 GROOVE)	1		
11		73483T	PULLEY (3 GROOVE)	1		
12	10	47277	SCREW (3/4")	4		
13	13	39107	LOCKWASHER	4		
14	57	64032A 1	BELT (USE WITH 1 GROOVE PUL	1		
14	57	69143T	BELT (USE WITH 3 GROOVE PUL	1		
15	613	3817	CONNECTING ROD ASSEMBLY	4		
16	10	52269	BOLT	8		
17	11	37493	NUT	8		
18	23	85701	BEARING (PAIR - STANDARD)	4		
18	23	85702	BEARING (PAIR - .001 U.S.)	AR		
18	23	85703	BEARING (PAIR - .002 U.S.)	AR		
18	23	85704	BEARING (PAIR - .010 U.S.)	AR		
18	23	85705	BEARING (PAIR - .020 U.S.)	AR		
19	423	810842	CRANKSHAFT	1		
20	28	34466	KEY	2		
21	43	46743	TIMING GEAR	1		
22		55045	HARMONIC BALANCER	1		
23	220	810843	FLYWHEEL	1	SERIAL 0A000000-0D831100	
23	220	801873	FLYWHEEL	1	SERIAL 0D831101-0Z999999	
24		12632A 3	ENGINE COUPLING	1	SERIAL 0A000000-0F000000	
25		26901	RUBBER BUMPER	3	SERIAL 0A000000-0F000000	
26	10	14883	SCREW	3	SERIAL 0A000000-0F000000	
27	12	20572	WASHER	3	SERIAL 0A000000-0F000000	
24		12632A 6	ENGINE COUPLING	1	SERIAL 0F000001-0Z999999	
25		26901	RUBBER BUMPER	3	SERIAL 0F000001-0Z999999	
26	10	14883	SCREW	3	SERIAL 0F000001-0Z999999	
27	12	20572	WASHER	3	SERIAL 0F000001-0Z999999	
28	22	74036	GREASE FITTING	1	SERIAL 0F000001-0Z999999	
29	13	39131	LOCKWASHER	6		
30	10	48945	SCREW	6		