



| Parts List |       |       |                                 |     |                          |          |
|------------|-------|-------|---------------------------------|-----|--------------------------|----------|
| Ref        | Class | Part  | Description                     | Qty | Comment                  | Footnote |
| 1          | 735   | 6370  | PISTON AND PISTON PIN ASSEM     | AR  |                          |          |
| 1          | 735   | 6371  | PISTON AND PISTON PIN ASSEM     | AR  |                          |          |
| 2          | 39    | 65153 | RING, PISTON - 8 SETS (STANDA   | 8   |                          |          |
| 2          | 39    | 67126 | RING, PISOTN - 8 SETS (.030 O.S | AR  |                          |          |
| 3          | 23    | 85694 | BEARING UNIT (PAIR), CRANKSH    | 4   |                          |          |
| 3          | 23    | 85695 | BEARING UNIT (PAIR), CRANKSH    | AR  |                          |          |
| 3          | 23    | 85696 | BEARING UNIT, CRANKSHAFT M      | AR  |                          |          |
| 3          | 23    | 85697 | BEARING UNIT, CRANKSHAFT M      | AR  |                          |          |
| 4          | 23    | 85698 | BEARING UNIT, CRANKSHAFT M      | 1   |                          |          |
| 4          | 23    | 85699 | BEARING UNIT, CRANKSHAFT M      | AR  |                          |          |
| 4          | 23    | 85700 | BEARING UNIT, CRANKSHAFT M      | AR  |                          |          |
| 4          | 23    | 52216 | BEARING UNIT, CRANKSHAFT M      | AR  |                          |          |
| 5          | 17    | 24813 | PIN, DOWEL - REAR CRANKSHAI     | 1   |                          |          |
| 6          | 26    | 58203 | OIL SEAL, REAR BEARING CAP (L   | 2   |                          |          |
| 6          | 23    | 35313 | OIL SEAL, REAR BEARING CAP (F   | 2   |                          |          |
| 7          |       | 52217 | CAP, REAR - CRANKSHAFT BEAF     | 1   |                          |          |
| 9          |       | 54789 | CAP, FRONT AND INTERMEDIAT      | 4   |                          |          |
| 10         | 10    | 54788 | BOLT, CRANKSHAFT BEARING C      | 5   |                          |          |
| 10         | 10    | 49106 | BOLT, CRANKSHAFT BEARING C      | 6   |                          |          |
| 11         | 16    | 54790 | STUD, OIL PAN BAFFLE ATTACH     | 5   |                          |          |
| --         | 17    | 35312 | PIN, DOWEL - CRANKCASE FRO      | 4   |                          |          |
| 12         | 230   | 4614  | FLYWHEEL ASSEMBLY               | 1   |                          |          |
| 12A        |       | 47608 | DRIVE PLATE, FLYWHEEL           | 1   |                          |          |
| 12B        | 10    | 35091 | SCREW, DRIVE PLATE TO FLYW      | 6   |                          |          |
| 12C        | 13    | 35048 | LOCKWASHER, DRIVE PLATE SC      | 6   |                          |          |
| 13         | 13    | 39131 | LOCKWASHER, FLYWHEEL SCRI       | 6   |                          |          |
| 14         | 10    | 49845 | SCREW, FLYWHEEL TO CRANKS       | 6   |                          |          |
| 15         | 614   | 3595  | CONNECTING ROD ASSEMBLY         | 8   | SERIAL 00000000-05522209 |          |
| 15         | 614   | 8164  | CONNECTING ROD ASSEMBLY         | 8   | SERIAL 05522210-09999999 |          |
| 16         | 10    | 85802 | BOLT, CONNECTING ROD CAP        | 16  |                          |          |
| 17         | 11    | 37493 | NUT, CONNECTING ROD CAP E       | 16  |                          |          |
| 18         | 23    | 85701 | BEARING SET (4 PAIR), CONNEC    | 1   |                          |          |
| 18         | 23    | 85702 | BEARING UNIT (PAIR), CONNECT    | AR  |                          |          |
| 18         | 23    | 85703 | BEARING UNIT (PAIR), CONNECT    | AR  |                          |          |
| 18         | 23    | 85705 | BEARING UNIT (PAIR), CONNECT    | AR  |                          |          |
| 19         | 43    | 48338 | SPROCKET, TIMING (22 TEETH)     | 1   |                          |          |
| 19         | 43    | 48334 | SPROCKET, TIMING (22 TEETH)     | 1   |                          |          |
| 20         | 429   | 6369  | CRANKSHAFT (L.H. ROTATION)      | 1   |                          |          |
| 20         | 429   | 6372  | CRANKSHAFT (R.H. ROTATION)      | 1   |                          |          |
| 21         | 28    | 34466 | KEY, CRANKSHAFT PULLEY ANC      | 2   |                          |          |