



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1		56156	COVER, ROCKER (PORT)	1	
1		56171	COVER, ROCKER (STARBOARD)	1	
2	27	56173	GASKET, ROCKER COVER	2	4
3	10	60708	SCREW, ROCKER COVER TO CY	12	
4		65152	CAP, OIL FILLER - ROCKER COVE	1	
5	25	65196	GROMMET, OIL FILLER CAP	1	
6		65197	ELBOW, OIL FILTER CAP	1	
7	32	63002 1	HOSE, OIL FILTER CAP TO FLAM	1	
-	37	64707	DECAL, ROCKER COVER-"MERC	1	
-	37	61699	DECAL, HORSEPOWER-"255 HP"	1	
8	11	56167	NUT, ROCKER ARM STUD	16	
9		56166	BALL, ROCKER ARM	16	
10		56168	ARM< ROCKER	16	
11	16	56164	STUD, ROCKER ARM-CYLINDER	16	
11	16	58242	STUD ROCKER ARM - CYLINDER	AR	
11	16	58243	STUD, ROCKER ARM - CYLINDER	AR	
12	28	56162	KEY, VALVE STEM (2 PER VALVE	32	
13		56160	RETAINER, VALVE SPRING (INLE	16	
13		56161	SLEEVE, VALVE SPRING - INLET	16	
14	26	58094	SEAL, VALVE	16	4
15	24	56159	SPRING, VALVE	16	
16		56154	VALVE, EXHAUST (STANDARD)	8	
16		56155	VALVE, EXHUAST (.015 O.S.)	AR	
16		56157	VALVE, INLET (STANDARD)	8	
16		56158	VALVE, INLET (.015 O.S.)	AR	
17		64784	ROD, PUSH	16	
18		56153	LIFTER, HYDRAULIC - TAPPET	16	
19	447	5098	CAMSHAFT (LEFT CRANKSHAFT	1	
19	447	5099	CAMSHAFT (RIGHT HAND CRANI	1	
20	23	56124	BEARING SET, CAMSHAFT	1	
21	19	56128	PLUG, EXPANSION - CAMSHAF	1	
22		56130	PLATE, THRUST - CAMSHAFT (S	1	
22		56131	PLATE, THRUST - CAMSHAFT (.0	AR	
22		56132	PLATE, THRUST - CAMSHAFT (.0	AR	
23	10	56133	SCREW, THRUST PLATE TO CYL	2	
24		56129	CHAIN, TIMING	1	
25	10	56138	SCREW, ECCENTRIC AND SPRD	1	
26	12	56136	WASHER, ECCENTRIC AND SPR	1	
27	43	56126	SPROCKET, CAMSHAFT TIMING	1	SEE NOTE
28		56137	ECCENTRIC, CAMSHAFT (FUEL F	1	SEE NOTE
28	17	66176	PIN, POWEL CAMSHAFT	1	SEE NOTE