



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	749	5101	PISTON AND PISTON PIN ASSEM	8		
1	749	5102	PISTON AND PISTON PIN ASSEM	AR	USE STANDARD RING	
1	749	5103	PISTON AND PISTON PIN ASSEM	AR		
2	39	56114	RING ASSEMBLY, PISTON (STAN	8	EACH PART NUMBER INCLUDE	
2	39	56115	RING ASSEMBLY, PISTON (.020 C	AR	EACH PART NUMBER INCLUDE	
3	623	5104	CONNECTING ROD ASSEMBLY	8		
4	10	64770	BOLT, CONNECTING ROD	16		
5	11	64769	NUT, CONNECTING ROD BOLT	16		
6	23	64764	BEARING UNIT, CONNECTING RI	8		
6	23	64765	BEARING UNIT, CONNECTING RI	AR		
6	23	64766	BEARING UNIT, CONNECTING RI	AR		
6	23	64767	BEARING UNIT, CONNECTING RI	AR		
6	23	64768	BEARING UNIT, CONNECTING RI	AR		
7	446	5105	CRANKSHAFT (LEFT HAND CRA	1		
7	446	5106	CRANKSHAFT (RIGHT HAND RO	1		
8	23	55248	BEARING, CLUTCH PILOT	1		
9	238	4428	FLYWHEEL ASSEMBLY - 157 TEE	1		
9	238	4055	FLYWHEEL ASSEMBLY - 164 TEE	1		
10	10	60706	BOLT, FLYWHEEL TO CRANKSH	6		
11		62819	DRIVE PLATE, FLYWHEEL (STEF	1		
11		47608	DRIVE PLATE, FLYWHEEL (INBO	1		
12	10	56889	SCREW, DRIVE PLATE TO FLYW	6		
13	13	26993	LOCKWASHER, DRIVE PLATE SC	6		
14	26	64796	OIL SEAL, CRANKSHAFT REAR (L	1		
14	26	64797	OIL SEAL, CRANKSHAFT REAR (R	1		
15	23	64774	BEARING, CRANKSHAFT MAIN -	8		
15	23	64775	BEARING, CRANKSHAFT MAIN -	AR		
15	23	64776	BEARING, CRANKSHAFT MAIN -	AR		
15	23	64777	BEARING, CRANKSHAFT MAIN -	AR		
16	23	64778	BEARING, CRANKSHAFT MAIN -	1		
16	23	64779	BEARING, CRANKSHAFT MAIN -	AR		
16	23	64780	BEARING, CRANKSHAFT MAIN -	AR		
16	23	64781	BEARING, CRANKSHAFT MAIN -	AR		
17	28	64771	KEY, TIMING SPROCKET TO CRA	1		
18	43	56141	SPROCKET, CRANKSHAFT TIMIN	1		
19		56143	SLINGER, OIL - CRANKSHAFT	1		
20		64772	DAMPER ASSEMBLY, CRANKSHA	1		
20		64773	DAMPER ASSEMBLY, CRANKSHA	1		
21	10	60709	BOLT, DAMPER TO CRANKSHAF	1		
22	12	56148	WASHER, DAMPER TO CRANKSI	1		
23		56144	PULLEY, CRANKSHAFT	1	STERN DRIVE WITHOUT POWE	