



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	735	6370	PISTON AND PISTON PIN ASSEMBLY	AR		
1	735	6371	PISTON AND PIN ASSEMBLY (.0030 O.S.)	AR		
2	39	65153	RING, PISTON - 8 SETS (STANDARD)	8		
2	39	67126	RING, PISTON - 8 SETS (.030 O.S.)	AR		
3	23	52205	BEARING UNIT, CRANKSHAFT (S)	4		
3	23	52206	BEARING UNIT, CRANKSHAFT M	AR		
3	23	52207	BEARING UNIT, CRANKSHAFT M	AR		
3	23	52209	BEARING UNIT, CRANKSHAFT M	AR		
3	23	52210	BEARING UNIT, CRANKSHAFT M	AR		
4	23	52211	BEARING UNIT, CRANKSHAFT M	1		
4	23	52212	BEARING UNIT, CRANKSHAFT M	AR		
4	23	52213	BEARING UNIT, CRANKSHAFT M	AR		
4	23	52215	BEARING UNIT, CRANKSHAFT M	AR		
4	23	52216	BEARING UNIT, CRANKSHAFT M	AR		
5	17	24813	PIN, DOWEL - REAR CRANKSHAFT	1		
6	26	58203	OIL SEAL, REAR CRANKSHAFT	2		
7		52217	CAP, REAR - CRANKSHAFT BEARING	1		
8		58213	CAP, INTERMEDIATE - CRANKSHAFT	3		
9		54789	CAP, FRONT - CRANKSHAFT BEARING	1		
9		54789	CAP, FRONT AND INTERMEDIATE	4		
10	10	54788	BOLT, CRANKSHAFT BEARING C	5		
10	10	49106	BOLT, CRANKSHAFT BEARING C	6		
11	16	54790	STUD, OIL PAN BAFFLE ATTACHMENT	5		
--	17	35312	PIN, DOWEL - CRANKCASE FRONT	4		
12	222	4521	FLYWHEEL ASSEMBLY	1		
13	13	39131	LOCKWASHER, FLYWHEEL SCREW	6		
14	10	49845	SCREW, FLYWHEEL TO CRANKCASE	6		
15	614	3595	CONNECTING ROD ASSEMBLY	8		
16	10	52220	BOLT, CONNECTING ROD CAP	16		
17	11	37493	NUT, CONNECTING ROD CAP	16		
18	23	52221	BEARING SET (4 PAIR), CONNECTING ROD	1		
18	23	52222	BEARING UNIT (PAIR), CONNECTING ROD	AR		
18	23	52223	BEARING UNIT (PAIR), CONNECTING ROD	AR		
18	23	52224	BEARING UNIT (PAIR), CONNECTING ROD	AR		
18	23	52225	BEARING UNIT (PAIR), CONNECTING ROD	AR		
19	43	48338	SPROCKET, CRANKSHAFT TIMING	1		
20	429	6369	CRANKSHAFT	1		
21	28	34466	KEY, CRANKSHAFT PULLEY AND	2		
23		76850A	ENGINE COUPLING ASSEMBLY	1		
24	16	32808	STUD, COUPLING TO FLYWHEEL	6		
25	12	24567	WASHER, COUPLING STUD	6		