



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	735	6538	PISTON AND PISTON PIN ASSEM	AR		
1	735	6616	PISTON AND PISTON PIN ASSEM	AR		
1	735	6617	PISTON AND PISTON PIN ASSEM	AR		
2	39	75609	RING, PISTON - 8 SETS (STAND	8		
2	39	75981	RING, PISTON - 8 SETS (.030 O.S	AR		
3	23	85694	BEARING UNIT, CRANKSHAFT (S	4		
3	23	85695	BEARING UNIT, CRANKSHAFT M	AR		
3	23	85696	BEARING UNIT, CRANKSHAFT M	AR		
3	23	85697	BEARING UNIT, CRANKSHAFT M	AR		
4	23	85698	BEARING UNIT, CRANKSHAFT M	1		
4	23	85699	BEARING UNIT, CRANKSHAFT M	AR		
4	23	85700	BEARING UNIT, CRANKSHAFT M	AR		
4	23	52216	BEARING UNIT, CRANKSHAFT M	AR		
5	17	24813	PIN, DOWEL -REAR CRANKSHAF	1		
6	26	58203	OIL SEAL, REAR CRANKSHAFT B	2		
6	26	35313	OIL SEAL, REAR CRANKSHAFT B	2		
9	10	54788	BOLT, CRANKSHAFT BEARING C	5		
10	16	54790	STUD, OIL PAN BAFFLE ATTACH	5		
--	17	24813	PIN, DOWEL - CRANKCASE FRO	4		
11	222	6355	FLYWHEEL ASSEMBLY (L.H. RO)	1		
11	230	4614	FLYWHEEL ASSEMBLY (R.H. RO)	1		
12		76850A 2	COUPLING ASSEMBLY STERN D	1		
13	16	32808	STUD, COUPLER TO FLYWHEEL	6		
14	12	34567	WASHER, COUPLER TO FLYWH	6		
15	11	98533	NUT, COUPLER STUDS TO FLYW	6		
16	13	39131	LOCKWASHER, FLYWHEEL SCRI	6		
17	10	49845	SCREW, FLYWHEEL TO CRANKE	6		
18		70637	DRIVE PLATE, FLYWHEEL (STEF	1		
18		47608	DRIVE PLATE, FLYWHEEL (INBO.	1		
19	10	35091	SCREW, DRIVE PLATE TO FLYW	6		
20	13	35048	LOCKWASHER, DRIVE PLATE SC	6		
21	614	8164	CONNECTING ROD ASSEMBLY	8		
22	10	85802	BOLT, CONNECTING ROD CAP	16		
23	11	37493	NUT, CONNECTING ROD CAP E	16		
24	23	85701	BEARING SET (PAIR), CONNECTI	8		
24	23	85702	BEARING UNIT (PAIR), CONNECT	AR		
24	23	85703	BEARING UNIT (PAIR), CONNECT	AR		
24	23	85704	BEARING UNIT (PAIR), CONNECT	AR		
24	23	85705	BEARING UNIT (PAIR), CONNECT	AR		
25	429	6537	CRANKSHAFT	1		
26	28	24456	KEY, CRANKSHAFT PULLEY AND	2		