



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		56156	COVER, ROCKER (PORT)	1		
1		56171	COVER, ROCKER (STARBOARD)	1		
2	27	56173	GASKET, ROCKER COVER	2		4
3	10	56172	SCREW, ROCKER COVER TO CYL	12		
4		56875	CAP, OIL FILLER - ROCKER COVE	1		
4	37	64707	DECAL, ROCKER COVER - "MERC"	1		
4	37	36350	DECAL, HORSEPOWER - "225 H.	1		
5		56167	NUT, ROCKER ARM STUD	16		
6		56166	BALL, ROCKER ARM	16		
7		56168	ARM, ROCKER	16		
8	16	56164	STUD, ROCKER ARM - CYLINDEF	16		
8	16	58242	STUD, ROCKER ARM - CYLINDEF	AR		
8	16	58243	STUD, ROCKER ARM - CYLINDEF	AR		
9	28	56162	KEY, VALVE STEM (2 PER VALVE)	32		
10		56160	CAP, VALVE SPRING (INLET VAL)	8		
10		56161	CAP, VALVE SPRING (EXHAUST)	8		
11	26	58094	SEAL, VALVE	16		4
12	24	56159	SPRING, VALVE	16		
13		56154	VALVE, EXHAUST (STANDARD)	8		
13		56155	VALVE, EXHAUST (.015 O.S.)	AR		
13		56157	VALVE, INLET (STANDARD)	8		
13		56158	VALVE, INLET (.015 O.S.)	AR		
14		56169	ROD, PUSH	16		
15		56153	LIFTER, HYDRAULIC - TAPPET	16		
16	447	5098	CAMSHAFT (LEFT HAND CRANK)	1		
16	447	5099	CAMSHAFT (RIGHT HAND CRAN)	1		
17	23	56124	BEARING SET, CAMSHAFT	1		
18	19	56128	PLUG, EXPANSION - CAMSHAF	1		
19		56130	PLATE, THRUST - CAMSHAFT (S	1		
19		56131	PLATE, THRUST - CAMSHAFT (.0	AR		
19		56132	PLATE, THRUST - CAMSHAFT (.0	AR		
20	10	56133	SCREW, THRUST PLATE TO CYL	2		
21		56129	CHAIN, TIMING	1		
22	10	56138	SCREW, ECCENTRIC AND SPR	1		
23	12	56136	WASHER, ECCENTRIC AND SPR	1		
24	43	56126	SPROCKET, CAMSHAFT TIMING	1	SEE NOTE	
25		56137	ECCENTRIC, CAMSHAFT (FUEL F	1	SEE NOTE	
26	17	66176	PIN, DOWEL - CAMSHAFT	1	SEE NOTE	
24	43	66177A	SPROCKET ASS'Y, CAMSHAFT TI	1	SEE NOTE	
25		66178A	ECCENTRIC ASS'Y, CAMSHAFT	1	SEE NOTE	
26	17	66180	PIN, DOWEL - CAMSHAFT	1	SEE NOTE	