



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	853	4056	CYLINDER BLOCK ASSEMBLY (IN	1	
2	19	56102	PLUG, EXPANSION - CYLINDEF	6	
2	19	60669	PLUG, CUP - OIL PASSAGE ANC	4	
2	19	60667	PLUG, MAIN GALLERY (1/4-18)	5	
2	19	60668	PLUG, EXPANSION - CYLINDEF	1	
2	22	63028	PLUG, CLEAN OUT (3/4-14 PIPE	6	
2	22	64426	PETCOCK, WATER DRAIN - CYL	2	
2	22	64970	ADAPTOR, (STARBOARD) WATE	1	
2	22	37682	ELBOW, (STARBOARD) WATEF	1	
3	10	56146	BOLT, BEARING CAP TO CYLIN	9	
4	16	56147	STUD, BEARING CAP TO CYLIN	1	
5	13	56177	LOCKWASHER, OIL PUMP SCREI	1	
6	11	28517	NUT, OIL PUMP SCREEN STUD	1	
7	949	4057	CYLINDER HEAD ASSEMBLY	2	
8	19	56102	PLUG, EXPANSION - CYLINDEF	4	
9	27	56110	GASKET, CYLINDER HEAD	2	4
10	10	56112	BOLT, CYLINDER HEAD TO CYLI	10	
10	10	56113	BOLT, CYLINDER HEAD TO CYLI	10	
10A	17	60670	PIN, DOWEL - CYLINDER HEAD	4	
11	17	56139	PIN, REAR BEARING CAP - REAR	1	
12	17	56151	PIN, DOWEL - CYLINDER BLOCK	2	
15		56887	INTAKE MANIFOLD	1	
15	19	60722	PLUG, INTAKE MANIFOLD	1	
16	27	56888A	GASKET SET, INTAKE MANIFOLD	1	4
17		56163	BAFFLE, INTAKE MANIFOLD	1	
17A	10	60707	SCREW, BAFFLE TO INTAKE MA	2	
18	10	58261	BOLT, INTAKE MANIFOLD TO CY	8	
19	16	58262	STUD, INTAKE MANIFOLD TO CY	4	
20	11	58263	NUT, INTAKE MANIFOLD STUD4	4	
21	54	54555	LIFTING EYE, INTAKE MANIFOLD	1	
22	10	59645	SCREW, LIFTING EYE TO INTAKE	2	
22	10	35386	SCREW, LIFTING EYE TO INTAKE	2	
23	13	39107	LOCKWASHER, LIFTING EYE SCF	2	
23	12	34437	WASHER, LIFTING EYE SCREW	2	
24		56103	COVER, TIMING	1	
25	19	21688	WELCH PLUG, TIMING COVER	1	
26	27	56108	GASKET, TIMING COVER	1	3
27		56109	POINTER, TIMING COVER	1	
28	26	56866	OIL SEAL, TIMING COVER (LEFT	1	
28	26	56867	OIL SEAL, TIMING COVER (RIGH	1	
29	10	55511	SCREW, TIMING COVER TO CYLI	1	