



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	840	3658	CYLINDER BLOCK ASSEMBLY	1		
2	17	35465	PIN, DOWEL-CYLINDER BLOCK	2		
3	19	34270	PLUG, EXPANSION-CYLINDER	3		
3	19	34271	PLUG, EXPANSION-CYLINDER	1		
3	19	37531	PLUG, OIL CHANNEL-CYLINDER	1		
4	19	34488	PLUG, EXPANSION-CAMSHAFT	1		
5	19	34487	PLUG, PIPE-CYLINDER BLOCK	1		
6	22	36382	PLUG, WATER DRAIN-CYLINDER	1		
7	23	35168	BEARING, DISTRIBUTOR PILO	1		
8	734	3659	PISTON AND PISTON PIN ASSE	AR	USE STANDARD PISTON RING	
8	734	3660	PISTON AND PISTON PIN ASSE	AR		
8	734	3661	PISTON AND PISTON PIN ASSE	AR		
9	39	52266	RING, PISTON-6 SETS (STAND	1		
9	39	52267	RING, PISTON-6 SETS (.020 O.S	AR		
9	39	52268	RING, PISTON-6 SETS (.030 O.S	AR		
10	23	52482	BEARING UNIT, CAMSHAFT (FF	2		
11	23	52483	BEARING UNIT, CAMSHAFT (IN	2		
12	23	52256	BEARING UNIT, CRANKSHAFT	6		
12	23	52257	BEARING UNIT, CRANKSHAFT	AR		
12	23	52258	BEARING UNIT, CRANKSHAFT	AR		
12	23	52259	BEARING UNIT, CRANKSHAFT	AR		
12	23	52260	BEARING UNIT, CRANKSHAFT	AR		
13	23	52261	BEARING UNIT, CRANKSHAFT	1		
13	23	52262	BEARING UNIT, CRANKSHAFT	AR		
13	23	52263	BEARING UNIT, CRANKSHAFT	AR		
13	23	52264	BEARING UNIT, CRANKSHAFT	AR		
13	23	52265	BEARING UNIT, CRANKSHAFT	AR		
14		49954	CAP, REAR-CRANKSHAFT BEA	1		
15		35310	CAP, INTERMEDIATE AND FRO	6		
16	10	46717	BOLT, CRANKSHAFT BEARING	13		
17	26	49947	OIL SEAL UNIT, CRANKSHAFT	1		
17		34543	VALVE, BY-PASS-OIL FILTER	1		
18	222	3657	FLYWHEEL, CRANKSHAFT	1		
19	16	52410	STUD, FLYWHEEL TO ENGINE C	6		
20		52101A 1	ENGINE COUPLING ASSEMBLY	1		
21	12	30119	WASHER, FLYWHEEL STUD	6		
22	11	52163	NUT, FLYWHEEL STUD	6		
23	613	3662	CONNECTING ROD ASSEMBLY	6		
24	10	52269	BOLT, CONNECTING ROD	12		
25	11	37493	NUT, CONNECTING ROD CAP E	12		
26	22	52270	BEARING (PAIR), CONNECTING R	1		