



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	840	3162	CYLINDER BLOCK ASSEMBLY	1	SERIAL 00000000-02233574	
1	840	3504	CYLINDER BLOCK ASSEMBLY	1	SERIAL 02326096-09999999	
2	17	35465	PIN, DOWEL - CYLINDER BLOC	2		
3	19	34270	PLUG, EXPANSION - CYLINDEF	3		
3	19	34271	PLUG, EXPANSION - CYLINDEF	1		
3	19	37531	PLUG, OIL CHANNEL - CYLINDE	1		
4	19	34488	PLUG, EXPANSION - CAMSHAF	1		
5	19	34487	PLUG, PIPE - CYLINDER BLOC	1		
6	22	36382	PLUG, WATER DRAIN - CYLINC	1		
7	23	35168	BEARING, DISTRIBUTOR PILO	1		
8	734	3157	PISTON AND PISTON PIN ASSE	6		
8	734	3158	PISTON AND PISTON PIN ASSE	AR	- USE STANDARD PISTON RING	
8	734	3159	PISTON AND PISTON PIN ASSE	AR		
8	734	3160	PISTON AND PISTON PIN ASSE	AR		
9	39	34479	RING, PISTON - 4 SETS (STAN	2	- ORDER 2 SETS FOR 6 CYLIND	
9	39	34556	RING, PISTON - 4 SETS (.020 O	AR		
9	39	34557	RING, PISTON - 4 SETS (.030 O	AR		
10	23	52482	BEARING UNIT, CAMSHAFT (FF	2		
11	23	52483	BEARING UNIT, CAMSHAFT (IN	2		
12	23	49959	BEARING UNIT, CRANKSHAFT M	6		
12	23	49960	BEARING UNIT, CRANKSHAFT	AR		
12	23	49961	BEARING UNIT, CRANKSHAFT	AR		
12	23	49962	BEARING UNIT, CRANKSHAFT	AR		
12	23	49963	BEARING UNIT, CRANKSHAFT	AR		
13	23	34464	BEARING UNIT, CRANKSHAFT	1		
13	23	34490	BEARING UNIT, CRANKSHAFT	AR		
13	23	34491	BEARING UNIT, CRANKSHAFT	AR		
13	23	34492	BEARING UNIT, CRANKSHAFT	AR		
13	23	34493	BEARING UNIT, CRANKSHAFT	AR		
14		34498	REAR - CRANKSHAFT BE	1	SERIAL 00000000-02233574	
14		49954	REAR - CRANKSHAFT BE	1	SERIAL 02326096-09999999	
15		35310	CAP, INTERMEDIATE AND FRO	6		
15	15	34533	SHIM UNIT, BEARING CAP - FRO	AR		
15	15	34534	SHIM UNIT, BEARING CAP - REA	AR		
16	10	46717	BOLT, CRANKSHAFT BEARING	13		
17	26	34462	OIL SEAL UNIT, CRANKSHAFT	1	SERIAL 00000000-02233574	
17	26	49947	OIL SEAL UNIT, CRANKSHAFT	1	SERIAL 02326096-09999999	
--		34543	VALVE, BY-PASS - OIL FILTER	1		
18	222	2339	FLYWHEEL, CRANKSHAFT	1		
19	16	32808	STUD, FLYWHEEL TO ENGINE C	6		
20		22492A	ENGINE COUPLING ASSEMBLY	1		