



| Parts List | | | | | | |
|------------|-------|-------|-------------------------------|-----|--------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 839 | 3814 | CYLINDER BLOCK ASSEMBLY (SI) | 1 | | |
| 2 | 19 | 34270 | PLUG, EXPANSION - CYLINDEF | 2 | | |
| 2 | 19 | 34271 | PLUG, EXPANSION - CYLINDEF | 1 | | |
| - | 19 | 37531 | PLUG, OIL CHANNEL - CYLINDEF | 1 | | |
| 3 | 19 | 34488 | PLUG, EXPANSION - CAMSHAF | 1 | | |
| 4 | 19 | 34487 | PLUG, PIPE - CYLINDER BLOC | 1 | | |
| 6 | 17 | 35465 | PIN, DOWEL - CYLINDER BLOC | 2 | | |
| 7 | 23 | 35168 | BEARING, DISTRIBUTOR PILO | 1 | | |
| 8 & 9 | | | BEARING, CAMSHAFT (SEE M/I | 1 | | |
| 10 | 733 | 3819 | PISTON AND PISTON PIN ASSE | 4 | | |
| 10 | 733 | 3818 | PISTON AND PISTON PIN ASSE | AR | | |
| 11 | 39 | 65153 | RING, PISTON - 4 SETS (STANC | 4 | | |
| 11 | 39 | 67125 | RING, PISTON - 4 SETS (.020 O | AR | SERIAL 03332138-00346207 | |
| 11 | 39 | 66217 | RING, PISTON - 4 SETS (.020 O | AR | SERIAL 03462608-09999999 | |
| 12 | 23 | 52256 | BEARING UNIT, CRANKSHAFT | 4 | | |
| 12 | 23 | 52257 | BEARING UNIT, CRANKSHAFT | AR | | |
| 12 | 23 | 52258 | BEARING UNIT, CRANKSHAFT | AR | | |
| 12 | 23 | 52259 | BEARING UNIT, CRANKSHAFT | AR | | |
| 12 | 23 | 52260 | BEARING UNIT, CRANKSHAFT | AR | | |
| 13 | 23 | 52261 | BEARING UNIT, CRANKSHAFT | 1 | | |
| 13 | 23 | 52262 | BEARING UNIT, CRANKSHAFT | AR | | |
| 13 | 23 | 52263 | BEARING UNIT, CRANKSHAFT | AR | | |
| 13 | 23 | 52264 | BEARING UNIT, CRANKSHAFT | AR | | |
| 13 | 23 | 52265 | BEARING UNIT, CRANKSHAFT | AR | | |
| 14 | | 49954 | CAP, REAR - CRANKSHAFT BEA | 1 | | |
| 15 | | 35310 | CAP, INTERMEDIATE AND FRO | 4 | | |
| 16 | 10 | 46717 | BOLT, CRANKSHAFT BEARING | 10 | | |
| 16 | 16 | 48350 | STUD, OIL PUMP SCREEN SUF | 1 | | |
| 17 | 26 | 58203 | OIL SEAL UNIT, CRANKSHAFT | 1 | | |
| - | | 34543 | VALVE, BY-PASS - OIL FILTER | 1 | | |
| 18 | 22 | 64425 | FITTING, EXTENSION - CYLINDEI | 1 | | |
| 19 | 22 | 64426 | FITTING, DRAIN - CYLINDER BLC | 1 | | |