



| Parts List | | | | | | |
|------------|-------|-------|-----------------------------|-----|----------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 839 | 2281 | CYLINDER BLOCK ASSEMBLY | 1 | SEE NOTE BELOW SERIAL 0000 | |
| 1 | 839 | 3548 | CYLINDER BLOCK ASSEMBLY | 1 | SEE NOTE BELOW SERIAL 0236 | |
| 2 | 19 | 34270 | PLUG,EXPANSION-CYLINDER | E 2 | | |
| 2 | 19 | 34271 | PLUG,EXPANSION-CYLINDER | E 1 | | |
| 2 | 19 | 37531 | PLUG,OIL CHANNEL-CYLINDE | F 1 | | |
| 3 | 19 | 34488 | PLUG,EXPANSION-CAMSHAFT | F 1 | | |
| 4 | 19 | 34487 | PLUG,PIPE-CYLINDER BLOCK | F 1 | | |
| 5 | 22 | 36382 | PLUG,WATER DRAIN-CYLINDE | F 1 | | |
| 6 | 17 | 35465 | PIN,DOWEL-CYLINDER BLOCK | T 2 | | |
| 7 | 23 | 35168 | BEARING,DISTRIBUTOR PILOT | : 1 | | |
| 8 | 733 | 2278 | PISTON AND PISTON PIN ASSE | 4 | | |
| 8 | 736 | 2343 | PISTON AND PISTON PIN ASSE | AR | USE STANDARD PISTON RINGS | |
| 8 | 733 | 2231 | PISTON AN D PISTON PIN ASSE | AR | USE STANDARD PISTON RINGS | |
| 8 | 733 | 2274 | PISTON AND PISTON PIN ASSE | AR | | |
| 8 | 733 | 2279 | PISTON AND PISTON PIN ASSE | AR | | |
| 9 | 39 | 67119 | RING,PISTON(STANDARD) | 4 | | |
| 9 | 39 | 67120 | RING,PISTON(.0200.S) | AR | | |
| 9 | 39 | 67121 | RING,PISTON(.0300.S.) | AR | | |
| 10 | 23 | 52483 | BEARING UNIT,CAMSHAFT(FRO | 2 | | |
| 11 | 23 | 52482 | BEARING UNIT,CAMSHAFT(RE | 1 | | |
| 12 | 23 | 49959 | BEARING UNIT,CRANKSHAFT | 4 | | |
| 12 | 23 | 49960 | BEARING UNIT,CRANKSHAFT | AR | | |
| 12 | 23 | 49961 | BEARING UNIT,CRANKSHAFT | AR | | |
| 12 | 23 | 49962 | BEARING UNIT,CRANKSHAFT | AR | | |
| 13 | 23 | 34464 | BEARING UNIT,CRANKSHAFT | F 1 | | |
| 13 | 23 | 34490 | BEARING UNIT,CRAKSHAFT M | AR | | |
| 13 | 23 | 34491 | BEARING UNIT,CRANKSHAFT | AR | | |
| 13 | 23 | 34492 | BEARING UNIT,CRANKSHAFT | AR | | |
| 13 | 23 | 34493 | BEARING UNIT,CRANKSHAFT | AR | | |
| 14 | | 34498 | REAR-CRANKSHAFT BEARIN | 1 | SERIAL 00000000-02361801 | |
| 14 | | 49954 | CAP,REAR-CRANKSHAFT BEARIN | 1 | SERIAL 02361802-03377340 | |
| 15 | | 35310 | CAP,INTERMEDIATE AND FRO | 4 | | |
| - | 15 | 34533 | SHIM UNIT, BEARING CAP-FRO | AR | | |
| - | 15 | 34534 | SHIM UNIT, BEARING CAP-REA | AR | | |
| 16 | 10 | 34499 | BOLT,CRANKSHAFT BEARING | 10 | SERIAL 00000000-01951139 | |
| 16 | 10 | 46717 | BOLT,CRANKSHAFT BEARING | 10 | SERIAL 01951140-03377340 | |
| 17 | 26 | 34462 | OIL SEAL UNIT,CRANKSHAFT | F 1 | SERIAL 00000000-02361801 | |
| 17 | 26 | 49947 | OIL SEAL UNIT,CRANKSHAFT | F 1 | SERIAL 02361802-02726998 | |
| 17 | 26 | 58203 | OIL SEAL UNIT,CRANKSHAFT | F 1 | SERIAL 02786857-03377340 | |
| - | | 34543 | VALVE,BY PASS-OIL FILTER | 1 | | |
| 18 | 220 | 2282 | FLYWHEEL,CRANKSHAFT | 1 | | |