



| Parts List | | | | | | |
|------------|-------|--------|-------------------------------|-----|----------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 845 | 2599 | CYLINDER BLOCK ASSEMBLY | 1 | | |
| 2 | 17 | 37062 | DOWEL, CYLINDER BLOCK TO | 1 | | |
| 3 | 17 | 37062 | DOWEL, CYLINDER BLOCK TO | 2 | | |
| 4 | 19 | 37063 | WELCH PLUG, CAMSHAFT BEA | 1 | | |
| 5 | 22 | 37065 | PLUG, OIL PASSAGE HOLE - Cy | 2 | | |
| 6 | 10 | 37069 | SCREW, MAIN BEARING CAP T | 10 | | |
| 7 | 12 | 37068 | WASHER, MAIN BEARING CAP | 10 | | |
| 8 | 23 | 37067 | SPACER, MAIN BEARING CAP | 10 | | |
| 9 | | 37110 | GAUGE, OIL LEVEL (DIP STICK) | 1 | | |
| 10 | 23 | 37111 | SLEEVE, OIL LEVEL GAUGE - CYL | 1 | | |
| 11 | 27 | 37128 | GASKET, OIL PUMP | 1 | (Part of 27-37073A1) | |
| 12 | 10 | 37130 | SCREW, OIL PUMP TO CYLINDE | 3 | | |
| 13 | 12 | 37129 | WASHER, OIL PUMP SCREW | 3 | | |
| 14 | | 37124 | OIL PUMP ASSEMBLY | 1 | | |
| 15 | | 37126 | SHAFT, OIL PUMP | 1 | | |
| 16 | 23 | 37127 | BUSHING, OIL PUMP SHAFT | 1 | | |
| 17 | 10 | 37130 | SCREW, OIL PUMP CLAMPING | 4 | | |
| 18 | 12 | 37129 | WASHER, OIL PUMP CLAMPING | 4 | | |
| 19 | | 37131 | GUIDE, OIL PRESSURE RELEA | 1 | | |
| 20 | 24 | 37132 | SPRING, TENSION - OIL PRESE | 1 | | |
| 21 | 30 | 37133 | BALL, OIL PRESSURE RELEAS | 1 | | |
| 22 | | 37134 | RETAINER, OIL PRESSURE RE | 1 | | |
| 23 | | 37109 | OIL PAN | 1 | | |
| 24 | 27 | 37098 | GASKET SET, OIL PAN | 1 | | |
| 25 | 22 | 37106 | PLUG, DRAIN - OIL PAN | 1 | | |
| 26 | 27 | 37105 | GASKET, OIL PAN DRAIN PLUG | 1 | (Part of 27-37073A1) | |
| 27 | 10 | 37107 | SCREW, OIL PAN TO CYLINDER | 14 | | |
| 28 | 12 | 37108 | WASHER, OIL PAN SCREW | 14 | | |
| 29 | | 38463 | OIL FILTER | 1 | | |
| 30 | | 37125 | ADAPTOR, OIL FILTER TO CYLIN | 1 | | |
| 31 | 54 | 34764 | EYE, LIFTING - CYLINDER BLOCK | 1 | | |
| 32 | 10 | 38563 | SCREW, LIFTING EYE TO CYLIN | 1 | | |
| 33 | 13 | 26993 | LOCKWASHER, LIFTING EYE SCF | 1 | | |
| 34 | 38 | 38876 | SERIAL PLATE, CYLINDER BLOC | 1 | | |
| 35 | 17 | 37082 | RIVET, SERIAL PLATE TO CYLINI | 2 | | |
| 36 | | 38550A | COVER ASSEMBLY, TIMING | 1 | | |
| 37 | 26 | 38517 | OIL SEAL, TIMING COVER | 1 | | |
| 38 | 27 | 37073 | GASKET, TIMING COVER | 1 | (Part of 27-37073A1) | |
| 39 | 10 | 38521 | SCREW, TIMING COVER TO CYLI | 10 | | |
| 40 | 13 | 26992 | LOCKWASHER, TIMING COVER | 10 | | |
| 41 | 54 | 22261 | CLIP, TIMING COVER SCREW | 1 | | |