Volvo Penta is a registered trademark of Volvo Penta Marine Products L.P.

Volvo Penta Aquamatic SP Stern Drive

E Aquamatic (Long Hub)

AQ 280
AQ 290

SATURN PROP Stainless steel 4 blade Rubber Hub

B	D	P	R	PART NO.
4	15 1/2	15	R	8823-155-15
4	15 1/2	15	L	8824-155-15
4	15 1/2	17	R	8823-155-17
4	15 1/2	17	L	8824-155-17
4	15 1/2	19	R	8823-155-19
4	15 1/2	19	L	8824-155-19

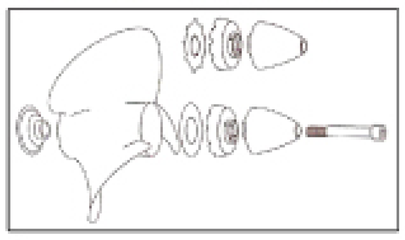
NEW SATURN PROP Stainless steel 3 blade Rubber Hub

B	D	P	R	PART NO.
3	15	15	R	8831-150-15
3	15	15	L	8832-150-15
3	15	17	R	8831-150-17
3	15	17	L	8832-150-17
3	15	19	R	8831-150-19
3	15	19	L	8832-150-19
3	15	21	R	8831-150-21
3	15	21	L	8832-150-21

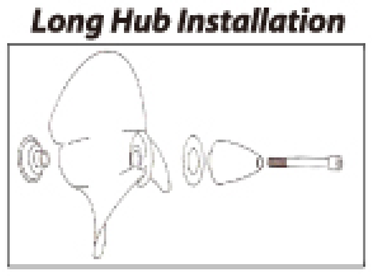
TITAN PROP Stainless steel 3 blade Rubber Hub

B	D	P	R	PART NO.
3	15 5/8	15	R	8841-156-15
3	15 5/8	15	L	8842-156-15
3	15 5/8	17	R	8841-156-17
3	15 5/8	17	L	8842-156-17
3	15 5/8	19	R	8841-156-19
3	15 5/8	19	L	8842-156-19
3	15 5/8	21	R	8841-156-21
3	15 5/8	21	L	8842-156-21
3	15 5/8	23	R	8841-156-23
3	15 5/8	23	L	8842-156-23

Standard Hub Installation

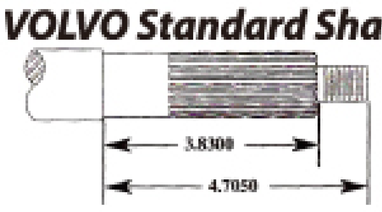


Long Hub Installation

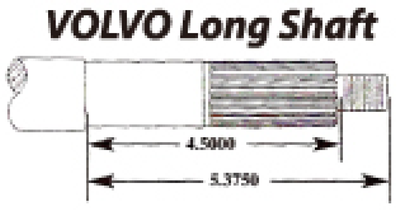


NEW SATURN

VOLVO Standard Shaft



VOLVO Long Shaft



OMC, Volvo Penta SX Drive

E SX Drive (19 Tooth Spline)

3.0 L, 4.3 L, 5.0L, 5.7L, 5.8L, 7.4L, 8.2L

	Thrust Washer (1/pack)	Spacer (1/pack)	Washer (2/pack)	Nut (1/pack)	Cotter Pin (4/pack)
E	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part

Prop hardware for pressed in hub propeller.

HR TITAN PROP 3 Stainless steel 3 blade Rubber Hub

B	D	P	R	PART NO.
3	15	14	R	8651-150-14
3	15	14	L	8652-150-14
3	14 3/4	16	R	8651-148-16
3	14 3/4	16	L	8652-148-16
3	14 3/4	17	R	8651-148-17
3	14 3/4	17	L	8652-148-17
3	14 3/4	18	R	8651-148-18
3	14 3/4	18	L	8652-148-18
3	14 3/4	19	R	8651-148-19
3	14 3/4	19	L	8652-148-19
3	14 3/4	20	R	8651-148-20
3	14 3/4	20	L	8652-148-20
3	14 1/2	21	R	8651-145-21
3	14 1/2	21	L	8652-145-21
3	14 1/4	22	R	8651-143-22
3	14 1/4	22	L	8652-143-22
3	14	24	R	8651-140-24
3	14	24	L	8652-140-24

HR TITAN PROP 4 Stainless steel 4 blade Rubber Hub

B	D	P	R	PART NO.
4	14 1/2	15	R	8653-145-15
4	14 1/2	15	L	8654-145-15
4	14 1/4	17	R	8653-143-17
4	14 1/4	17	L	8654-143-17
4	14 1/8	18	R	8653-141-18
4	14 1/8	18	L	8654-141-18
4	14 1/8	19	R	8653-141-19
4	14 1/8	19	L	8654-141-19
4	14	20	R	8653-140-20
4	14	20	L	8654-140-20
4	14	21	R	8653-140-21
4	14	21	L	8654-140-21
4	14	22	R	8653-140-22
4	14	22	L	8654-140-22
4	14	23	R	8653-140-23
4	14	23	L	8654-140-23
4	14	25	R	8653-140-25
4	14	25	L	8654-140-25
4	14	27	R	8653-140-27

HR TITAN 4
Excellent Cruising Performance

- ∗Four blade stainless steel propeller
- ∗Provides great stern lift and acceleration
- ∗High rake blade with large cupping design
- ∗Delivers powerful thrust and very smooth performance
- ∗Increased speed and fuel economy in the engine's mid-range
- ∗Excellent cruising performance

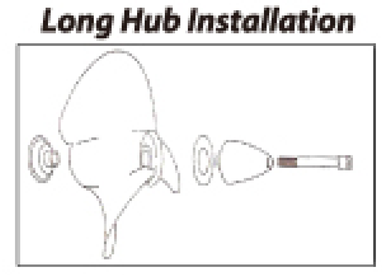
∗Check with engine manufacture for complete prop hardware listings. SOLAS does not make all hardware required for all motors made.

Volvo Penta Aquamatic SP Stern Drive

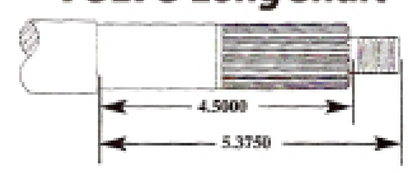
E Aquamatic (Long Hub)

AQ 280
AQ 290

Long Hub Installation



VOLVO Long Shaft



AMITA 3 Aluminum 3 blade Rubber Hub

B	D	P	R	PART NO.
3	15.5	13	R	8811-155-13
3	15	15	R	8811-150-15
3	15	15	L	8812-150-15
3	14.8	17	R	8811-148-17
3	14.8	17	L	8812-148-17
3	14.5	19	R	8811-145-19
3	14.5	19	L	8812-145-19
3	14.3	21	R	8811-143-21
3	14.3	21	L	8812-143-21
3	14.2	23	R	8811-142-23
3	14.2	23	L	8812-142-23

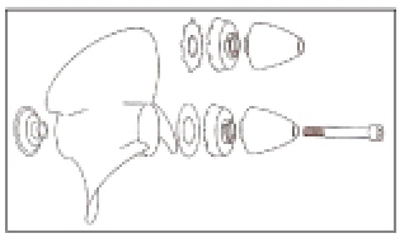
AMITA 3-E Plus Aluminum 3 blade Rubber Hub

B	D	P	R	PART NO.
3	16	13	R	8811-160-13
3	15.8	15	R	8811-158-15
3	15.8	15	L	8812-158-15
3	15.5	17	R	8811-155-17
3	15.5	17	L	8812-155-17
3	15.3	19	R	8811-153-19
3	15.3	19	L	8812-153-19
3	15.3	21	R	8811-153-21
3	15.3	21	L	8812-153-21

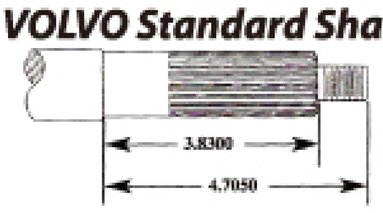
AMITA 4 Aluminum 4 blade Rubber Hub

B	D	P	R	PART NO.
4	14.75	15	R	8813-148-15
4	14.75	15	L	8814-148-15
4	14.5	17	R	8813-145-17
4	14.5	17	L	8814-145-17
4	14.25	19	R	8813-143-19
4	14.25	19	L	8814-143-19
4	14	21	R	8813-140-21
4	14	21	L	8814-140-21
4	14	23	R	8813-140-23

Standard Hub Installation



VOLVO Standard Shaft



E Aquamatic (Standard Hub)(Short Hub)

AMITA 3 Aluminum 3 blade Rubber Hub

B	D	P	R	PART NO.
3	15.5	15	L	8712-150-15
3	14.8	17	L	8712-148-17
3	14.5	19	L	8712-145-19
3	14.3	21	L	8712-143-21

AMITA 3-E Plus Aluminum 3 blade Rubber Hub

B	D	P	R	PART NO.
3	15.8	15	L	8712-158-15
3	15.5	17	L	8712-155-17
3	15.3	19	L	8712-153-19
3	15.3	21	L	8712-153-21

AMITA 4 Aluminum 4 blade Rubber Hub

B	D	P	R	PART NO.
4	14.75	15	L	8714-148-15
4	14.5	17	L	8714-145-17
4	14.25	19	L	8714-143-19
4	14	21	L	8714-140-21

OMC, Volvo Penta SX Drive

E SX Drive (19 Tooth Spline)

	Thrust Washer (1/pack)	Spacer (1/pack)	Washer (2/pack)	Nut (1/pack)	Cotter Pin (4/pack)
E	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part

Prop hardware for pressed in hub propeller.

3.0 L, 4.3 L, 5.0L, 5.7L, 5.8L, 7.4L, 8.2L

AMITA 3 Aluminum 3 blade Rubber Hub

B	D	P	R	PART NO.
3	15.5	13	R	8611-155-13
3	15	15	R	8611-150-15
3	15	15	L	8612-150-15
3	14.8	17	R	8611-148-17
3	14.8	17	L	8612-148-17
3	14.5	19	R	8611-145-19
3	14.5	19	L	8612-145-19
3	14.3	21	R	8611-143-21
3	14.3	21	L	8612-143-21
3	14.2	23	R	8611-142-23
3	14.2	23	L	8612-142-23

AMITA 3-E Plus Aluminum 3 blade Rubber Hub

B	D	P	R	PART NO.
3	16	13	R	8611-160-13
3	15.8	15	R	8611-158-15
3	15.8	15	L	8612-158-15
3	15.5	17	R	8611-155-17
3	15.5	17	L	8612-155-17
3	15.3	19	R	8611-153-19
3	15.3	19	L	8612-153-19
3	15.3	21	R	8611-153-21
3	15.3	21	L	8612-153-21

AMITA 4 Aluminum 4 blade Rubber Hub

B	D	P	R	PART NO.
4	14.75	15	R	8613-148-15
4	14.75	15	L	8614-148-15
4	14.5	17	R	8613-145-17
4	14.5	17	L	8614-145-17
4	14.25	19	R	8613-143-19
4	14.25	19	L	8614-143-19
4	14	21	R	8613-140-21
4	14	21	L	8614-140-21
4	14	23	R	8613-140-23

AMITA 3 - E Plus

AMITA 4

* Check with engine manufacture for complete prop hardware listings. SOLAS does not make all hardware required for all motors made.

Volvo Penta Dual Props

DP 280, DP 290

Aluminum Propellers

Aluminum 3 blade
Rubber Hub

Front propeller

B	D	P		PART NO.
3	15.5	17	Front	8512-155-17
3	15.3	19	Front	8512-153-19
3	15.3	21	Front	8512-153-21

Aluminum 4 blade
Rubber Hub

Rear propeller

B	D	P		PART NO.
4	13.75	17	Rear	8513-138-17
4	13.75	19	Rear	8513-138-19
4	13.75	21	Rear	8513-138-21

Front propeller

Rear propeller

Stainless Steel Propellers

Stainless steel 3 blade
Rubber Hub

Front propeller

B	D	P		PART NO.
3	15	15	Front	8532-150-15
3	15	17	Front	8532-150-17
3	15	19	Front	8532-150-19
3	15	21	Front	8532-150-21

Stainless steel 3 blade
Rubber Hub

Rear propeller

B	D	P		PART NO.
3	13.5	15	Rear	8531-135-15
3	13.3	17	Rear	8531-133-17
3	13	19	Rear	8531-130-19
3	13	21	Rear	8531-130-21

Front propeller

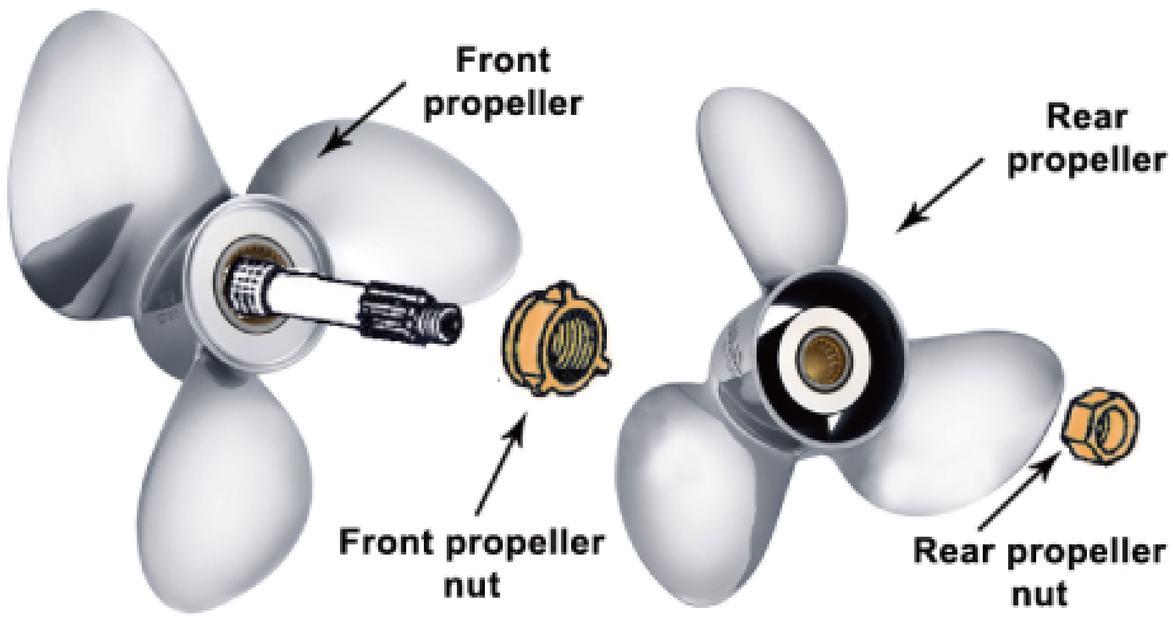
Rear propeller

	Thrust Washer (1/pack)	Spacer (1/pack)	Washer (2/pack)	Nut (1/pack)	Cotter Pin (4/pack)
E	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part	Original VOLVO Part

Prop hardware for pressed in hub propeller.

∗Check with engine manufacture for complete prop hardware listings. SOLAS does not make all hardware required for all motors made.

Volvo Penta Dual Props



Volvo Penta A ,B & C Series DP280,290 Drive

Aluminum Props

Stainless Steel Props

Volvo Dual Props may require special tools to install. This prop requires OEM hardware to install. Please consult OEM manual for proper installation and for torque specs.

Application Chart

Volvo Part#	Front propellers	Rear propellers
A3	8512-155-17	8513-138-17
A4	8512-155-17	8513-138-19
A5	8512-153-19	8513-138-19
A6	8512-153-19	8513-138-21
A7	8512-153-21	8513-138-21
B3	8512-155-17	8513-138-17
B4	8512-153-19	8513-138-19
B5	8512-153-19	8513-138-21
B6	8512-153-21	8513-138-21
C3	8532-150-17	8531-130-19
C4	8532-150-19	8531-130-19
C5	8532-150-19	8531-130-21
C6	8532-150-21	8531-130-21

∗Check with engine manufacture for complete prop hardware listings. SOLAS does not make all hardware required for all motors made.